



TECHNICAL DATA SHEET
PE/P/Q ORANGE RAL 2004
CODE : 3522

DESCRIPTION

TGIC-free polyester resin based thermosetting powder coating

FIELD OF USE

Any outdoor coating where an excellent weather resistance is required

MAIN MARKETS

Outdoor aluminum architecture of all kinds : sliding doors - verandahs - walls - curtains...

Heavy galvanized architecture (railings, handrails...)

The finish has a gloss aspect

POWDER CHARACTERISTICS PRIOR TO APPLICATION

Actual density : $1,47 \pm 0,05$

Storing stability : good in closed bags - keep away from heat (maximum 35°C)

and from humidity

Shelf life : 24 months

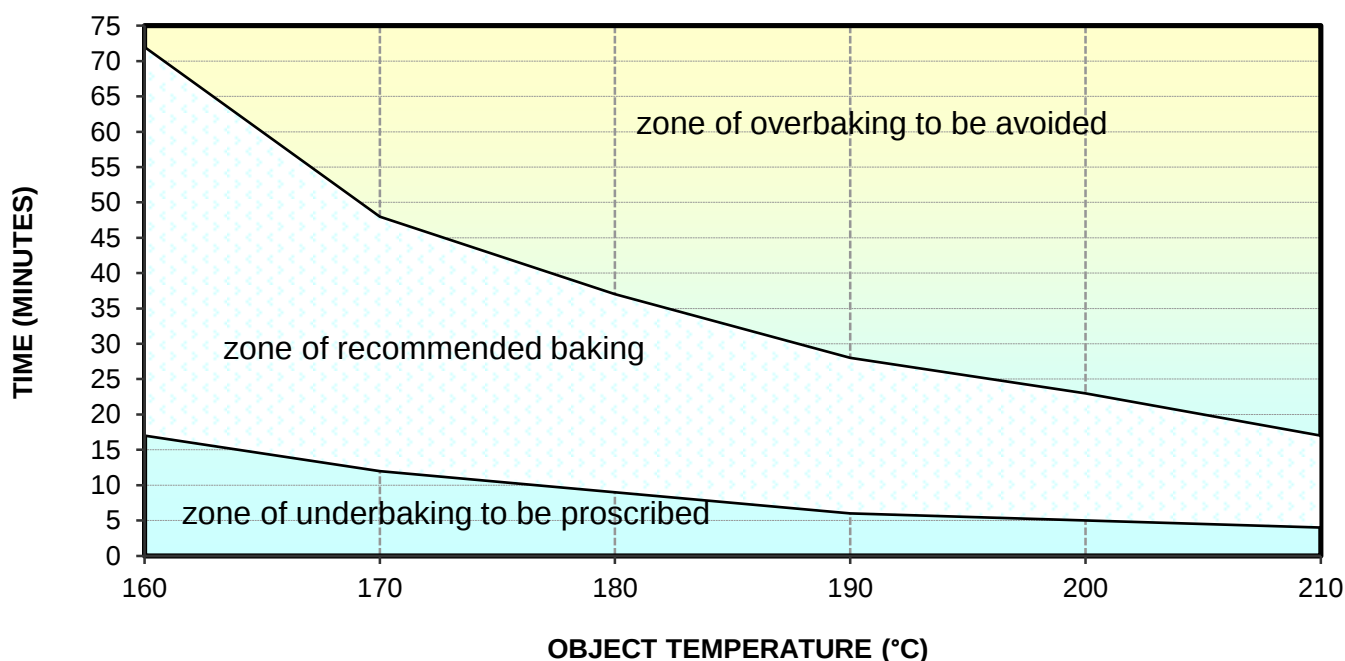
Safety : maximum air concentration : 10g/m^3

POLYMERIZATION

In direct flame ovens, some conditions might induce shade variations.

Please ask us prior to any use.

CURING SCEDULE



MC/LRD/053/A/04.02

APPLICATION SYSTEMS

Electrostatic projections (for triboelectrical application : please call us)

COATINGS PERFORMANCE

Aluminum support according to surface treatment according to DIN 50939

Support thickness : 0,8 mm

QUALICOAT SPECIFICATIONS	NORMS	RESULTS
THICKNESS	NF EN ISO 2360	60-80 µm
GLOSS (60°)	NF EN ISO 2813	(85 ± 5) GU
CROSS CUT ADHESION	NF EN ISO 2409	Classification 0
INDENTATION BUCHHOLZ	NF EN ISO 2815	>100
ERICHSEN CUPPING	NF EN ISO 1520	> 5 mm
BEND TEST - CYLINDRICAL MANDREL	NF EN ISO 1519	diameter 5 mm
IMPACT RESISTANCE	NF EN ISO 6272	>2,5Nm
KESTERNICH (SO2)	NF EN ISO 3231	>24 cycles
SALT SPRAY	NF EN ISO 9227	<4 mm
RESISTANCE TO HUMIDITY IN CONSTANT ATMOSPHERE	DIN 500 17	no corrosion and blister
RESISTANCE TO MORTAR	ASTM D 3260	no adhesion after 24 hours

The PE/P/Q powders have received the approval nr P0105.

The information contained in this notice is to the best of our knowledge as of today, and does absolutely not represent a result guarantee.

The use and implementation of our powders are under your sole responsibility.

A index - updated on 03/19/2018